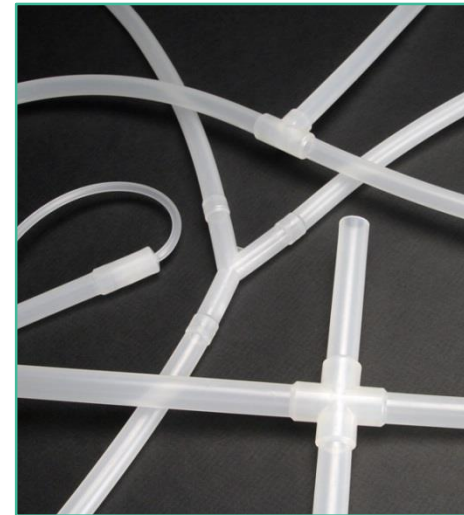
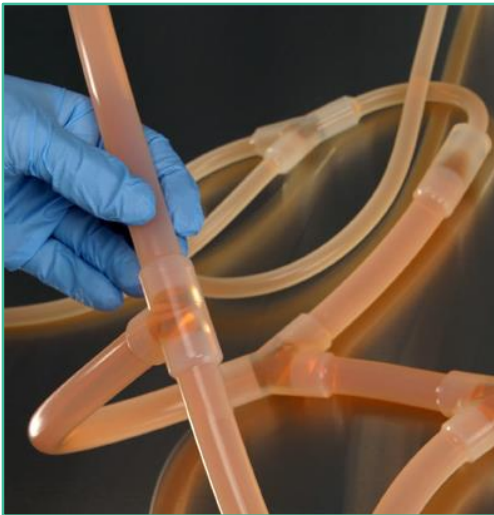


# NewAge® Industries/AdvantaPure®

Purity in Fluid Flow Systems<sup>SM</sup>





**A View of NAI/AdvantaPure**

**Our Quality/Our Commitment**

**The BPOG Extractables Protocol**

**Our Technologies/Case Studies**



## Our Facility in Southampton, PA



- ❑ 244,000 square feet
- ❑ 50,000 ft<sup>2</sup> Expansion in 2017
- ❑ 4,082 solar panels = 1MW system

- ❑ ISO 9001:2015 Certified
- ❑ Controlled Warehouse Storage
- ❑ Class 10,000/ISO 7 Cleanrooms





# Environmentally Responsible



Over 4,000 panels on the building's rooftop power half our annual electricity needs



**A View of NAI/AdvantaPure**



**Our Quality/Our Commitment**

**AP Quality**

**Our Technologies**





# Our Customers



# Our Industry Involvement



- Member of BPSA BoD and Quality Matrix Committee
- Co-Authored White Papers on E/L, Particulate & SUS
- ISPE reviewer for submitted articles and content
- Chaired ASME task group on E/L
- Participated in ASME task groups on particulate, hygienic seals and polymeric fittings
- ASME Bioprocessing Equipment standard committee
- Member of BPOG on sterility sub-committee



# Validation of Products

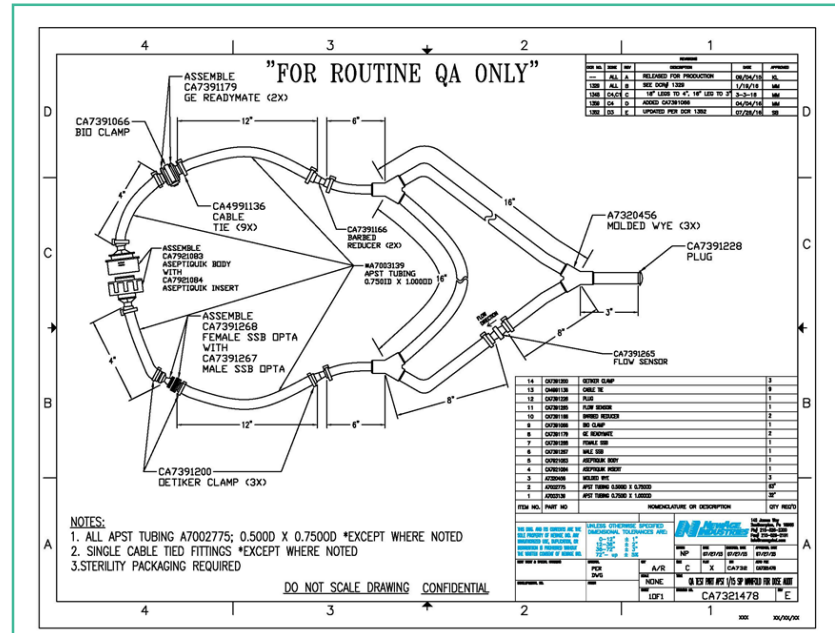
- Meets USP 88 (Class VI)
- Meets USP 85, 87, 661, 381
- Extractables testing portfolio to BPOG (2017)
- FDA CFR 177.2600
- ISO 10993
- European Pharmacopoeia 3.1.9
- DMF with FDA for Platinum Silicone: #26598
- DMF with FDA for AdvantaFlex: #28810
- Full Validation package available upon request

**MATERIAL AND REGULATORY INFORMATION SUMMARY**  
APST - Platinum Cured Silicone Tubing (N1 201), Shore 50A - Product Series A700

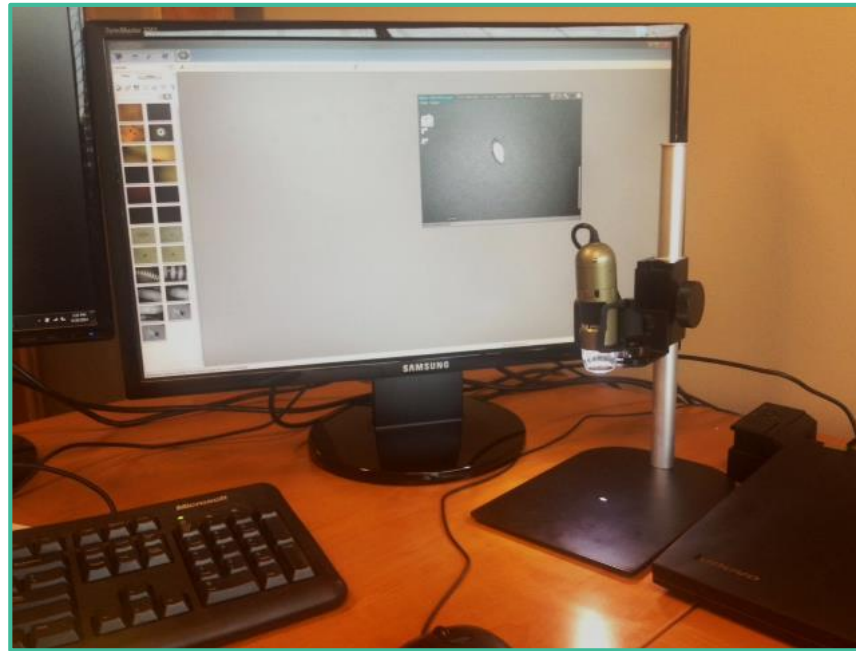
Regulation	Compliant	Note	Date
USP Class VI	Y		8/2/12
RoHS	Y		8/2/12
Proposition 65	Y		9/2/15
Canada Substance Grouping Initiative	Y		4/24/14
Conflict Minerals	Y		9/13/14
<b>Substances of Concern</b>	<b>Absent</b>	<b>Note</b>	<b>Date</b>
2,2,4-Trichlorobutane	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
2-Mercaptoethanol/Disulfide (MSE)	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Alkyltin-III compounds	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Asbestos	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Athylene Chloride (AC)	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Animal Content and BSE/TSE (MEL-A10)	Y	Not used in the manufacturing process or formulation of raw materials.	5/16/13
Anti-microbial additives (Including CBPA and DMF)	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Antimony Compounds	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Aspirin	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Asbestos	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Atopy compounds	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Baryum	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Benzene	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Benzopyrene	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Benzothiazole Disulfide (BTD)	Y	Not used in the manufacturing process or formulation of raw materials.	3/2/12
Benzyl and Benzoin Compounds	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
BPA (Bisphenol A)	Y	Not used in the manufacturing process or formulation of raw materials.	5/16/12
Colophony (rosin)	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/14
Colorants and Pigments	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/14
Copolymer (rubber)	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Dimethyl Sulfoxide	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Dioctyltin	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Diphenyl	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Epoxy Derivatives	Y	Not used in the manufacturing process or formulation of raw materials.	2/27/15
Ethyl Acrylate (EAA)	Y	Not used in the manufacturing process or formulation of raw materials.	3/18/14
Fiberglass	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Flame Retardants - Brominated (Including PBB, PBBC, HBCDD, TBBPA)	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Flame Retardants - Non Brominated	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Foam Blowing Agents	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Food Allergens (major)	Y	Not used in the manufacturing process or formulation of raw materials.	1/2/13
Genetically Modified Organisms (GMOs)	Y	Not used in the manufacturing process or formulation of raw materials.	7/10/14
Glycol	Y	Not used in the manufacturing process or formulation of raw materials.	1/2/13
Human Blood Derivatives	Y	Not used in the manufacturing process or formulation of raw materials.	3/7/13
Isulin	Y	Not used in the manufacturing process or formulation of raw materials.	3/7/14
Isocyanates	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Isopropyl Peroxide Derivatives	Y	Not used in the manufacturing process or formulation of raw materials.	8/16/12
Lactams	Y	Not used in the manufacturing process or formulation of raw materials.	1/2/13
Latex	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Magnesium Phosphate	Y	Not used in the manufacturing process or formulation of raw materials.	2/23/12
Malonitrile	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/12
Monomethyl dibromodiphenyl methane	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Monomethyl dichlorodiphenyl methane	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Monomethyl tetrachlorodiphenyl methane	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/14
Nanoplastics - Defined as having one or more dimensions between 1	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/14
NIH 3T3 carcinomas	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Nickel and Nickel Alloys	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Nitrosourea compounds	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Nonylphenol and nonylphenol ethoxylates	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Organic Phosphates	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Organic Peroxide Substances	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
PCBs	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Perfluorinated Carboxylic Acids or their respective salts	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Perfluorooctanesulfonic Acid (PFOS)	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Phenols	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Phthalates	Y	Not used in the manufacturing process or formulation of raw materials.	4/16/12
Phthalates in Polymers - Non Phthalate Based	Y	Not used in the manufacturing process or formulation of raw materials.	9/16/13
Plasticizers in Polymers - Phthalate Based (Including DCP, DEHP, DBP, BBP, DCP, DMP, DnBP)	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14
Polychlorinated Biphenyls (PCBs)	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Polymerizable Hydrocarbons (PHCs)	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Perchloroethylene (PCE)	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Perfluorinated Polyethers (PFPEs)	Y	Not used in the manufacturing process or formulation of raw materials.	4/9/13
Phthalates in Polymers - Non Phthalate Based (Including DCP, DEHP, DBP, BBP, DCP, DMP, DnBP)	Y	Not used in the manufacturing process or formulation of raw materials.	8/7/14

# Validated Sterility

- Certified sterility assurance of  $10^{-6}$  per ISO 11137 using Vdmax 25 method
- Gamma irradiation performed by 3<sup>rd</sup> party processor
- Configurations must fit within validation study – consult with plant
- Quarterly dose auditing to monitor bioburden levels and ensure compliance



# Contamination Control



- Full lot traceability of incoming raw materials
- Particulate testing per USP 788 performed quarterly on representative product from each product line
- EM Monitoring for non-viable monitored monthly and viable from air and surfaces monitored quarterly
- Particulates detected are categorized by microscopy and identified through FTIR

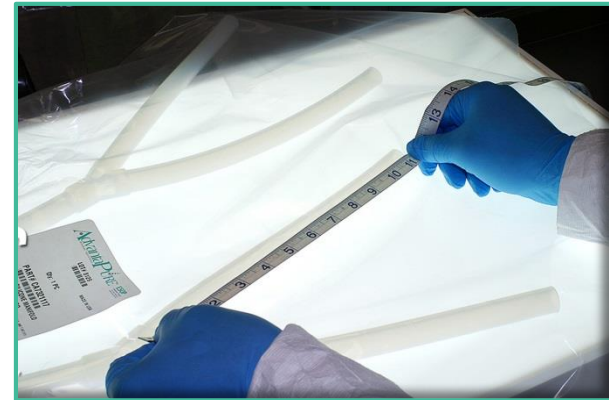
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# Our members - leaders of the industry

We are privileged to have as our members, the most influential leaders of the Biopharmaceutical industry, whose representatives come together to deepen the level of collaboration and competitiveness of BioPharma operations.


	Solvents						Time				
	50% Ethanol	1% PS-80	5M NaCl	0.5N NaOH	0.1 M Phosphoric acid	WFI <sup>a</sup>	Time 0 (≤ 30 min)	24 hours	7 days	21 days	70 days
							Ambient (25°C)			40°C	
Storage, Mixing, and Bioreactor Bags	X	X	X	X	X	X	X		X	X <sup>b</sup>	
Tubing	X	X	X	X	X	X	X	X	X	X <sup>b,c</sup>	
Tubing Connectors and Disconnectors	X	X	X	X	X	X	X	X	X		
Aseptic Connectors and Disconnectors	X	X	X	X	X	X	X	X	X		
Sterilizing-grade Filters/Process Filters	X	X	X	X	X	X	X	X	X		
Tangential-flow Filtration Cassettes	X	X	X	X	X	X	X	X	X		
Sensors and Valves	X	X	X	X	X	X	X	X	X <sup>d</sup>		
Chromatography Columns; Elastomeric Parts (gaskets, O-rings, diaphragms, and septum); Wetted Polymeric Surfaces of Positive Displacement Pumps	X	X	X	X	X	X	X	X			
Molded Parts of Mixers	X	X	X	X	X	X	X	X	X		
Filling Needles	X	X	X	X	X	X	X	X			

Abbreviations: PS-80 = Polysorbate-80; WFI = water for injection; min = minute.

<sup>a</sup> Deionized water can be used for this purpose if WFI is not available.

<sup>b</sup> Duration, specified for testing storage bags and tubing, is necessary to support 3-year storage time at 0°C.

<sup>c</sup> Tubing is included because tubing sections are typically integrated with bags during storage.

<sup>d</sup> The 21-day time-point applies only to sensors used with bioreactors (e.g. for dissolved oxygen and pH).

Table B. Extraction solvents, exposure times, and exposure temperatures by SUS component type.

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# Silicone Tubing

- APST Platinum Silicone Unreinforced Tubing
- APSPG Platinum Silicone Unreinforced Pump Tubing
- APSH Platinum Silicone Braid Reinforced Tubing



- Multiple sizes and lengths available
- Autoclavable and gamma sterilizable
- Lot and batch traceable



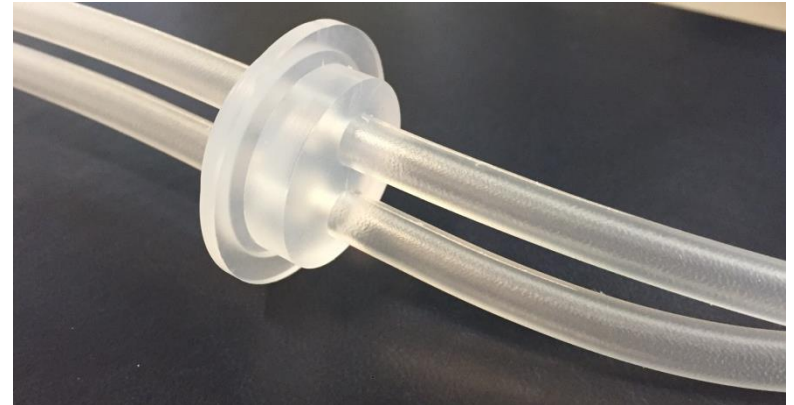
# APHP High Pressure Silicone Tubing

- Designed for increased flow rates to reduce processing time
- Can withstand pressures up to ~ 4x greater than standard platinum silicone tubing
- Full vacuum rated on most sizes
- Optimal for TFF, inline integrity testing of SUS and high volume fluid transfer



# Ultra Low Temperature Resistant Silicone

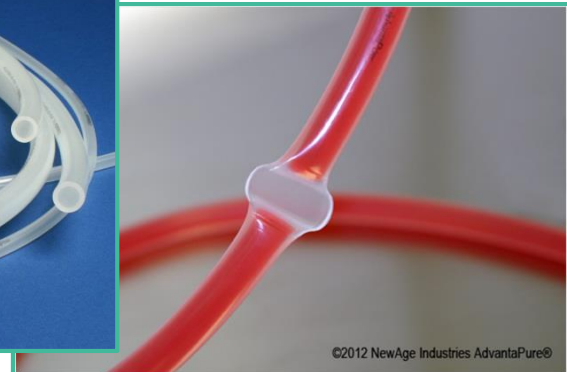
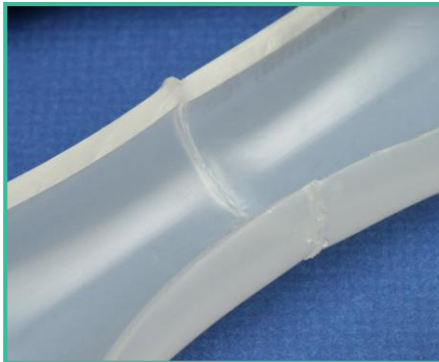
- An ultra low temperature compatible tubing and LIM designed to withstand static and dynamic conditions at -90C
- Brittle point is ~ -110C based on DMA/DSC analysis
- Can be used as a closure system for long term storage and shipping transport of bulk drug substance (such as Biotainer or LVV) or on a bag/shell system



## AdvantaFlex TPE Tubing



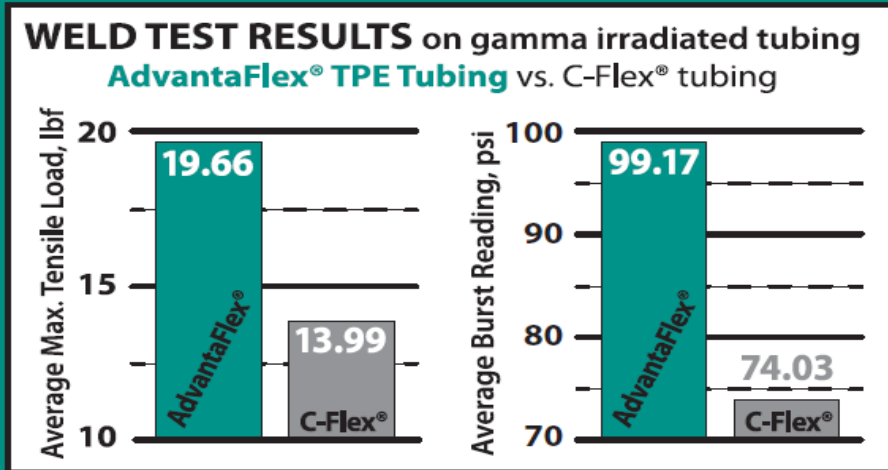
- Weldable and heat sealable
- Suitable for pump applications
- Newer formulation made with no silicone oils
- Better alternative to C-Flex; superior weld strength
- Available printed or unprinted



# AdvantaFlex TPE Tubing

## Get Better Weld Strength with AdvantaFlex® tubing Up to 40% stronger than C-Flex® 374

Increase your **process security** by reducing the risk of failure at the weld. AdvantaFlex welds hold stronger than C-Flex® welds, providing a secure, **sterile boundary** to protect your investment.



talk with us

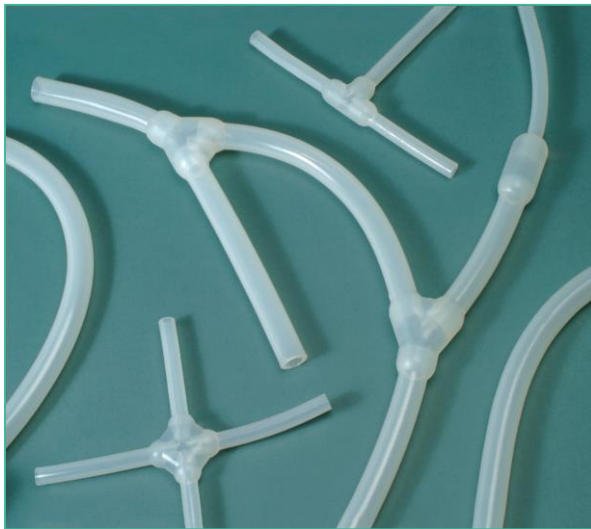


AdvantaFlex® & NewAge Industries AdvantaPure® reg. TMs NewAge® Industries Inc. • C-Flex® is a registered trademark of Saint-Gobain Performance Plastics & is not endorsed, sponsored, affiliated or associated with NewAge® Industries, Inc.



## Molded Products and Assemblies

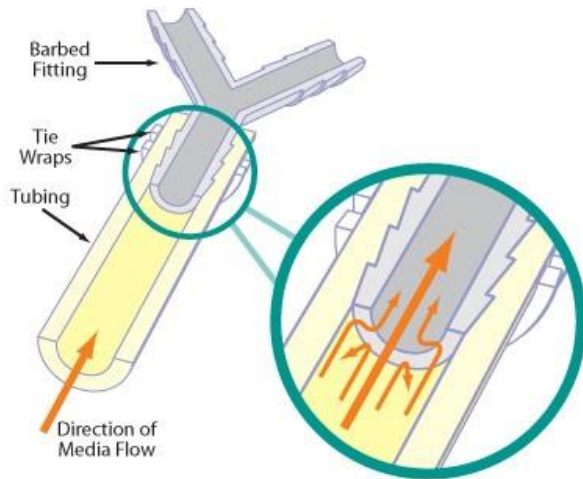
- Molded junctions (tees, wyes, reducers, crosses)
- Tri-Clamp Ends
- Closures (GL45, 38-430, 83B, Stoppers, Tru-Union)



# SUS Integrity: Molded vs Barbed?

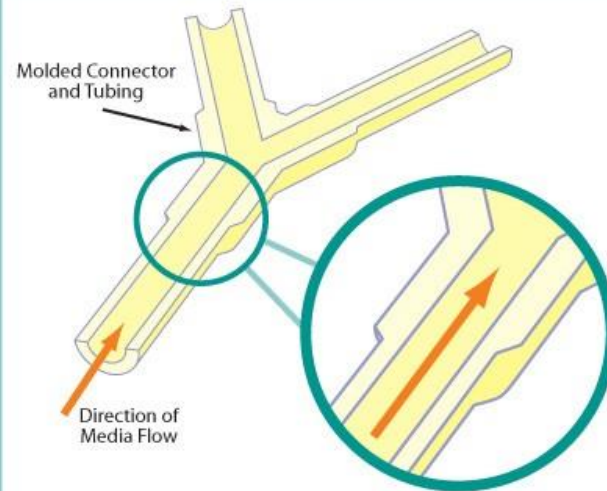
## Comparative Advantages of Molded Manifolds

**TUBING SET ASSEMBLY USING BARBED FITTINGS**



Edge of fitting may disrupt the flow or create an area of entrapment and potential leakage.

**SINGLE MOLDED MANIFOLD WITH MOLDED CONNECTIONS**



Molded interior provides a seamless transition for a continuous, unrestricted, leak-proof flow.

# Container Closure Case Study

- **Facility:** Single Use Filling Line for Vaccines
- **Needs:** Single use fluid path assemblies and container closures for use in isolator environment. Closures necessary in 5L, 10L and 20L sizes and packaging must withstand VHP.
- **Solution:** AdvantaPure designed a custom closure and assemblies with specialized packaging that required sourcing of unique components to meet the customer's processing requirements.



## Vial Filling Assembly Case Study

- **Facility:** Single Use Filling Line for Biologics
- **Needs:** 10 needle single use fluid path assembly for OPTIMA vial filler; tubing must be chemically compatible with product and m-Cresol
- **Solution:** AdvantaPure designed a custom bag and multiport tri-clamp assembly with overmolded pump elements out of AdvantaFlex TPE tubing that was chemically compatible

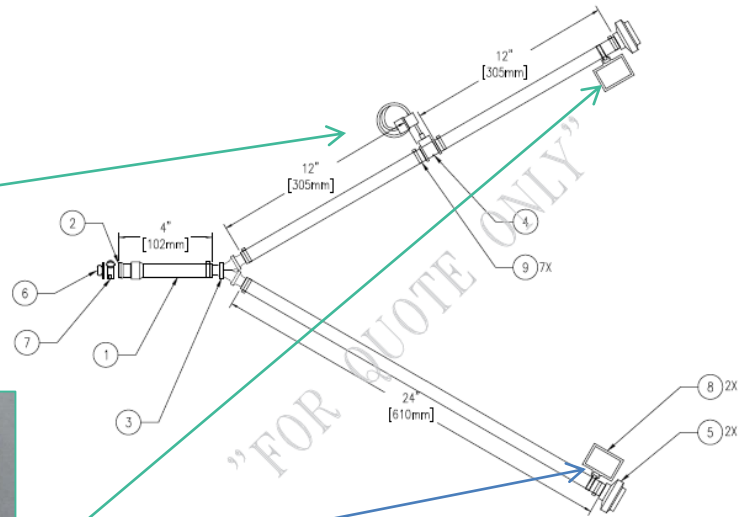
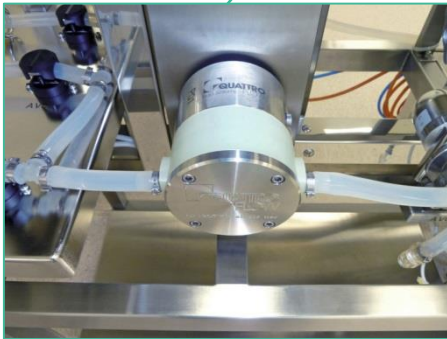
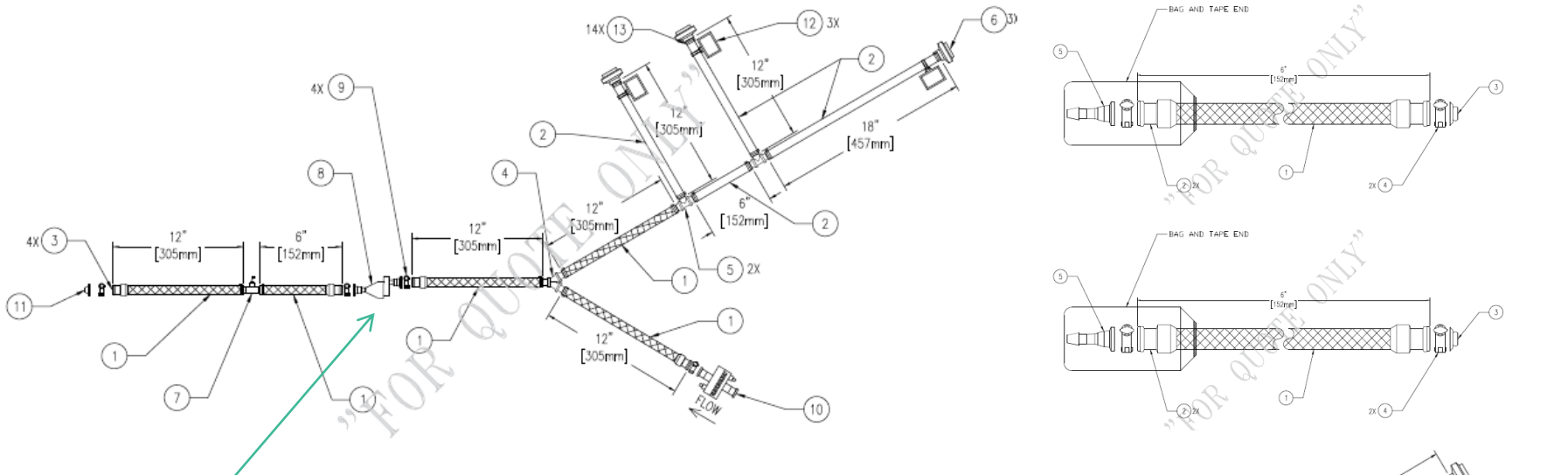




## Sensor/Pump Kit Assembly Case Study

- **Facility:** Single Use Virus Filtration Kit for Biologics
- **Needs:** Single use assembly kit for 1m<sup>2</sup> and 4m<sup>2</sup> virus filtration system (Planova™)
- **Solution:** AdvantaPure designed a single use kit with flow meters, pressure sensors and pump head. Each assembly was labeled for easy identification and operator installation

# Sensor/Pump Kit Assembly Case Study



# Process Hose

- APSH Double Braided Silicone
- APSM 4 Ply Mandrel Wrapped
- APSW Mandrel Wrapped, Wire Reinforced
- APSW-PC Mandrel Wrapped, Wire Reinforced, Convoluted
- APFRC FEP Lined w/ EPDM Cover
- APEWF Wire Reinforced EPDM Rubber
- APFOS-W Stainless Steel Overbraid, PTFE Lined
- APFOS- WC Stainless Steel Overbraid, PTFE Lined, Convoluted
- APFOSJ-W/WC Stainless Steel Overbraid, PTFE Lined, Silicone Jacket



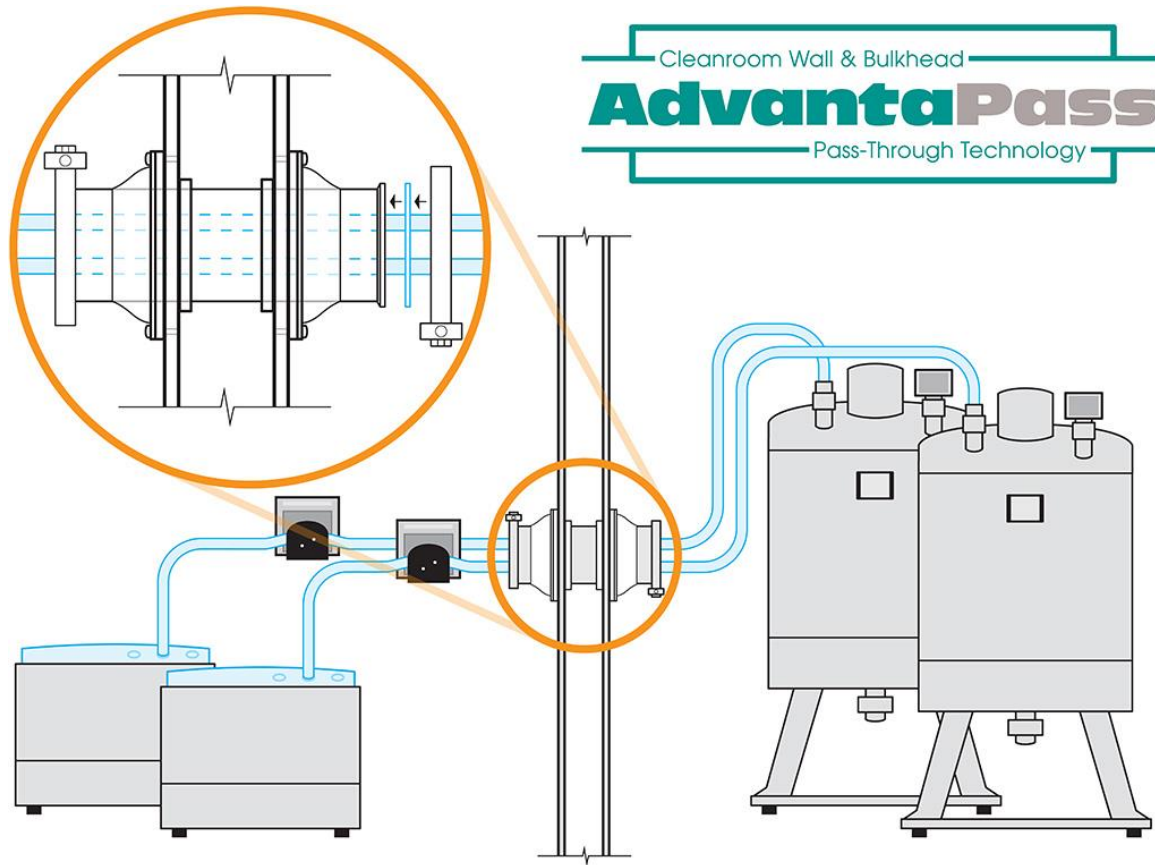
## Identification Solutions

- **AdvantaLABEL™** : Identification labels and color stripes permanently vulcanized to the O.D of silicone tubing and hose
- **Color Tracer Braid Silicone**: Braid material available in several colors
- **Color Four-Ply Silicone**: Permanent solid color on outside of hose
- **Laser Etched Collars**: Permanent identification that's more legible than acid etched or handwritten labels



# AdvantaPass™

## Wall and Bulk-head Pass Through Technology





# AdvantaPass™

## *Wall and Bulk-head Pass Through Technology*

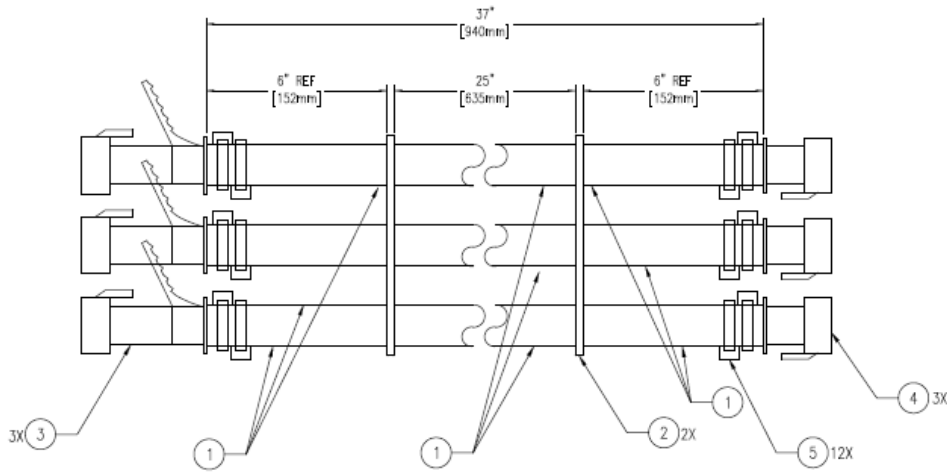
- Permits single-use aseptic transfer between walls & floors
- Fluid handling between different clean rooms
- New construction or retrofit
- Utilizes single-use process components in silicone or TPE
- Customized yet cost effective
- Single or multiple transfer lines
- Portals available up to 8" in size



# AdvantaPass<sup>TM</sup> Case Study

- Facility : Transfer Pass Through for Gene Therapy
- Problem: Looking for solution that maximized design flexibility, minimized transfer of bins, and could be used with multiple wall thicknesses in all unit operations.
- Solution: AdvantaPass 8” portal with 0.5” and 1” transfer lines
- Where: Used for fluid transfer in 3 areas,
  - Media Prep to Cell Culture
  - Buffer Prep to Chromatography
  - Chromatography to Viral Inactivation

# AdvantaPass<sup>™</sup> Case Study



# **NewAge<sup>®</sup> Industries/AdvantaPure<sup>®</sup>**

**Purity in Fluid Flow Systems<sup>SM</sup>**

Thank You